Contents lists available at [ScienceDirect](http://www.sciencedirect.com/science/journal/13858947)

Chemical Engineering Journal

journal homepage: www.elsevier.com/locate/cej

Various TiO₂ microcrystals: Controlled synthesis and enhanced photocatalytic activities

Fengyu Wei^{a,b,∗}, Hualing Zeng^a, Peng Cui^{a,b}, Shuchuan Peng^c, Tianhu Cheng^c

^a *School of Chemical Engineering, Hefei University of Technology, Hefei 230009, China*

^b *Anhui Key Laboratory of Controllable Chemical Reaction & Material Chemical Engineering, Hefei 230009, China*

^c *School of Natural Resource and Environmental Engineering, Hefei University of Technology, Hefei 230009, China*

article info

Article history: Received 28 March 2008 Received in revised form 7 June 2008 Accepted 20 June 2008

Keywords: Photocatalytic activity TiO₂ Microspheres Sedimentation

ABSTRACT

Titania microspheres with higher photocatalytic activity have been synthesized using TiCl₄ and FeCl₃ as the precursor in the presence of Span-80. The products were characterized with XRD, TEM and UV–vis DRS. XRD and TEM indicated that the microsphere was a mixture of rutile, brookite and anatase with a diameter of about 5–7 μ m. The photocatalytic experiments revealed that the microspheres exhibited high photocatalytic activities under UV-light and solar irradiation. The degradation rate of methyl orange (MO) was 100% under UV-light irradiation for 3 h and 91% under solar irradiation for 6 h. In particular, the catalysts could be readily separated by sedimentation after the photocatalytic reaction.

© 2008 Elsevier B.V. All rights reserved.

1. Introduction

Titanium dioxide is one of the most popular and promising materials as a photocatalyst because it is stable in various solvents under photoirradiation, commercially available, and easy to be prepared in the laboratory [\[1,2\]. H](#page-4-0)owever, its practical application seems to be limited for two reasons. One is the demand of the UV light as an essential excitating source due to its large band gap of 3.2 eV, and the other is that it is very difficult to separate these fine photocatalysts from solution after reaction. To enhance its photoactivity into visible range, considerable efforts have been taken including doping with various transition metal cations [\[3,4\]](#page-4-0) and anions, such as Cr [\[5\],](#page-4-0) Fe [\[6,7\],](#page-4-0) V [\[8\],](#page-4-0) N [\[9\],](#page-4-0) S [\[10\], e](#page-4-0)tc. Although these doped $TiO₂$ photocatalysts could extend their optical sensibility to the visible range, the separation from solution after photocatalytic reaction is still a problem. In order to solve this problem, a general method is employed to immobilize the TiO2 nanoparticles on a large substrate [\[11\]. A](#page-4-0)lthough immobilization can improve the separation efficiently, it usually decreases the overall photocatalytic activity comparing to the dispersed $TiO₂$ due to lowering of the surface-to-volume ratio and partial loss of the active surface sites of photocatalysts. Therefore, it is necessary to

E-mail address: weifyliuj@yahoo.com.cn (F. Wei).

develop a novel synthesis approach to prepare $TiO₂$ photocatalysts, which not only have highly photocatalytic activity, but also can be steadily separated after photocatalytic reactions. Recent years, the regular 3D structures, such as microspheres composed of uniform nanorods, have been exploited and anticipated as catalysts, electrical sensors and biologics [\[12,13\]. E](#page-4-0)specially, these microspheres with large sizes could be readily separated from the solution by filtration or sedimentation, compared with the nanosized particles. Herein, we reported the fabrication of mixed-phase $TiO₂$ microspheres with Fe as a dopant, which performs highly photocatalytic activity and could be easily separated after photocatalytic reaction.

2. Experimental

2.1. Preparation of the TiO2 photocatalysts

In a typical synthetic procedure, 5 ml of TiCl₄ solution mixed with 25 ml of 0.3 M FeCl₃ aqueous solution in the presence of 2 ml Span-80 with vigorous stirring. The transparent solution was transferred into a 50 ml Teflon-lined autoclave and sealed. The hydrothermal reaction was maintained at 180° C for 48 h. The precipitate was separated by centrifugation and sequentially washed for several times by anhydrous alcohol and water until the pH was 7, and then dried at 60° C overnight. The product was further calcinated at 400° C for 2h to remove surfactant and a few organic impurities. The as-prepared sample was donated as $TiO₂$ –Fe–Span. Similarly, the sample obtained without using sur-

[∗] Corresponding author at: School of Chemical Engineering, Hefei University of Technology, Tunxi Road 193, Hefei 230009, China. Tel.: +86 551 2901093; fax: +86 551 2901450.

^{1385-8947/\$ –} see front matter © 2008 Elsevier B.V. All rights reserved. doi:[10.1016/j.cej.2008.06.015](dx.doi.org/10.1016/j.cej.2008.06.015)

factant was donated as $TiO₂$ –Fe, and the pure $TiO₂$ was prepared only using 25 ml of distilled H_2O with 5 ml of TiCl₄ solution.

2.2. Characterization

The XRD patterns were recorded on a Rigaku D/max-rB X-ray diffractometer using Cu K α radiation (λ =1.5406). Transmission electron microscopy (TEM) analysis was identified on a Hitachi H-800 with an accelerating voltage of 200 kV. The absorption edge and band gap energy of the samples were measured using a Shimadzu UV-240 spectrophotometer equipped with a diffuse reflectance accessory. The binding energy (BE) was identified by X-ray photoelectron spectroscopy (XPS) using a VGESCALAB-MK photoelectron spectrometer with an Mg K α source.

2.3. Photocatalytic experiment

The photocatalytic activities of the prepared samples were evaluated by measuring the decomposition of 10 mg/l methyl orange (MO) aqueous solution. The UV-photocatalytic reactions were carried out in a glass immersion photochemical reactor charged with 900 mlMO aqueous solution, the concentration of catalyst was 0.1 g. An airflow was employed to produce a homogenous suspension of the catalyst in the solution, an 18W low-pressure mercury lamp as UV-light source (wavelength 254 nm). The sunlight photocatalytic experiments were carried out in a vessel with the diameter of 15 cm. Because the intensity of sunlight is generally beyond our control, the sunlight photocatalytic experiments were performed at same time to ensure the consistency of the results. 0.1 g of the prepared catalyst was immersed into 300 ml MO aqueous solution with vigorous magnetic stirring. The average sunlight intensity striking on the surface of the reaction solution was about 65 klux, measured by Digital Illuminance Meter (TES Electrical Electronic Corp., TES-1335, China). Because the intensity of sunlight is generally beyond our control, the sunlight photocatalytic experiments were carried out at same time to ensure the consistency of the results. Prior to photocatalytic experiment, the suspension was stirring vigorously for 30 min in the dark to achieve the absorption equilibrium. The residual concentration of MO was detected on a Shimadzu UV-2550 spectrophotometer at 500 nm.

The photocatalytic activity can be quantitatively evaluated by comparing the removal efficiency $(\eta$ (%)) of reactant. η (%) was calculated according to the following equation:

$$
\eta(\%) = \frac{(A_0 - A)}{A_0} \times 100
$$

where A_0 and A represent the initial equilibrium concentration and reaction concentration of reactant, respectively.

3. Results and discussion

3.1. Morphology and phase structure of the samples

The morphologies of samples were investigated by TEM. Fig. $1(A)$ shows that the TiO₂ nanorods with diameters of 60 nm and lengths of 500–800 nm were obtained by hydrothermal reaction using TiCl4 and distilled water as starting materials. It can be seen clearly that the nanorods have uniform diameters and lengths. When $FeCl₃$ solution was added in hydrothermal reaction, the urchin-like microspheres with diameters of 1–2 μ m were obtained (Fig. 1(B)). From the SEM image of the urchin-like microspheres, a large number of "pyramids" having a rectangular base (inset (B)) are found on the surface of these microspheres. As shown in [Fig. 2\(c](#page-2-0)), the urchinlike microspheres would alter to smooth spheres with the diameter of 5–7 µm when adding surfactant into reaction. It is inferred that

Fig. 1. TEM images of (A) TiO₂ and (B) TiO₂–Fe. Inset: corresponding SEM image of a microsphere's surface. (C) TiO₂-Fe-Span.

surfactant and Fe may be favorable of the self-assembly of the nanorods. Up to now, the role of surfactant in this process is still unknown and need to research further. Han et al. [\[14\]](#page-4-0) synthesized the rutile titania microspheres composed of radially aligned nanorods by hydrothermal reaction with $TiCl₃$ and FeCl₂. Liu et al. [\[15\]](#page-4-0) prepared 3D TiO₂ microspheres through the reaction of TiCl₃ with urea in an *n*-butanol and water mixture at 150 ◦C assisted by a surfactant (Span-80). Their experiments showed that, without Span-80, only nanorods were obtained.

[Fig. 2](#page-2-0) shows the XRD patterns of the as-obtained samples. The diffraction peaks of the pure $TiO₂$ sample can be indexed to the rutile phase (JCPDS No. 21-1276). Fe-doped samples of TiO₂–Fe–Span and TiO₂–Fe are signed to have a major structure of rutile phase $TiO₂$ with a few of anatase and brookite phases. It would be inferred that the doping Fe could make the partial rutile convert

Fig. 2. XRD patterns of the TiO₂ photocatalysts (a) TiO₂ (b) TiO₂-Fe (c) TiO₂-Fe-Span.

to anatase $TiO₂$ which is very beneficial for photocatalytic degradation of organic contamination. To our surprise, no crystalline phase containing Fe could be observed in $TiO₂$ –Fe and $TiO₂$ –Fe–Span due to very low Fe concentration. Fe^{3+} and Ti^{4+} have similar ironic radii (0.79 Å vs. 0.75 Å), so Fe³⁺ can easily substitute Ti⁴⁺ into TiO₂ lattice [\[6,7,16\].](#page-4-0)

3.2. XPS and UV–vis analysis

Determination of the oxidation state of the iron was carried out by measuring Fe $_{2p3/2}$ BE. Fig. 3 shows the high-resolution Fe2p XPS spectrum of the TiO₂–Fe–Span microspheres. Due to the BE of 710.7 eV assigned to Fe³⁺ [\[17\], t](#page-4-0)he oxidation state of iron in the lattices was probably Fe₂O₃. Possibly because of its low concentration and uniform distribution within $TiO₂$, iron phase could not be observed from XRD patterns in Fig. 2.

Fig. 3. High-resolution Fe2p XPS spectrum of TiO₂-Fe-Span.

Fig. 4. UV–vis DRS of (a) $TiO₂$, (b) $TiO₂$ –Fe and (c) $TiO₂$ –Fe–Span.

Fig. 4 shows the UV–vis diffuse reflectance spectra of the $TiO₂$ samples. As shown in Fig. 4, the rutile $TiO₂$ nanorods exhibits an onset of the absorption at λ_g = 406 nm, while the TiO₂ - Fe appears at about λ_g = 430 nm, and the TiO₂ - Fe-Span at about λ_g = 464 nm. It is obvious that the absorption edge of $TiO₂$ –Fe–Span had a remarkable shift to the visible light region. Lettmann et al. [\[18\]](#page-4-0) had reported that increase of the light absorption in the visible region possibly result in better photocatalytic efficiency, especially under visible light irradiation. So it is a good way to obtain high vis-photocatalytic activity by improving its photoabsorption.

3.3. Photocatalytic activity

To evaluate the photocatalytic activities of catalysts, we studied the photodegradations of the MO over the above samples. However, the concentration of MO does not change using the asprepared $TiO₂$ catalysts under the dark condition. Illumination in the absence of $TiO₂$ catalysts shows scarcely any photolytic activity. Therefore, the presence of both illumination and $TiO₂$ catalysts is necessary for the efficient degradation. [Fig. 5](#page-3-0) shows the photocatalytic activity of TiO₂–Fe–Span, TiO₂–Fe and TiO₂ under UV-light and sunlight irradiation. It is obvious that the $TiO₂$ –Fe–Span possessed the highest photocatalytic activity. The decomposition rate of MO on $TiO₂$ –Fe–Span was up to 100% under UV-light irradiation for 3 h and nearly to 91% for 6 h under solar irradiation. Rutile phase nanorods display a lower photocatalytic activity. Moreover, the decomposition rates of all samples under the UV-light illumination are higher than that under the sunlight illumination. [Fig. 6](#page-3-0) represents the UV–vis absorption spectra of MO on $TiO₂$ –Fe–Span under UV-light and solar irradiation. The peak intensities of -N=Nchromophoric groups (500 nm) and benzenoid conjugate groups (310 nm) of MO molecules rapidly decreased with increasing of illumination time, indicating that MO was decomposed completely under UV-light illumination by $TiO₂$ –Fe–Span.

Rutile is a thermodynamically stable phase and possesses a smaller band gap than that of anatase phase. According to the Hurum's explain [\[19\],](#page-4-0) charges produced on rutile by visible light are stabilized through electron transfer to lower energy anatase lattice trapping sites. The transition points between the different phases allow for rapid electron transfer from rutile to anatase/brookite. Thus, rutile acts as an antenna to extend the photoactivity into visible wavelengths and the structural arrange-

Fig. 5. Photocatalytic degradation of MO over photocatalysts under (a) solar and (b) UV-light irradiation.

ment of the $TiO₂$ crystallites creates catalytic "hot spots" at the rutile–anatase/brookite interfaces. Doping of $Fe³⁺$ has been affirmed to introduce much more oxygen vacancies in/on the crystal lattice and surface of TiO₂, while oxygen vacancies favor the adsorption of $H₂O$ and the formation of surface hydroxyl group, which promote the photocatalytic activity [\[6\]. T](#page-4-0)he beneficial effect of Fe³⁺ could be further explained by considering the efficient separation of photo-excited electrons and holes [\[20\]. C](#page-4-0)onsequently, the higher photocatalytic activity of the microspheres is ascribed to a synergetic effect of the beneficial factors by Fe-doping and rutile, anatase and brookite mixing. For the $TiO₂$ –Fe–Span, the surfactant Span-80 in the crystal voids would decompose and the surface area of the catalysts increased after calcined at high temperature. Therefore, it exhibited a higher photoactivity than the urchin-like microspheres obtained in the absence of Span-80.

Fig. 6. UV–vis absorption spectra of MO in the presence of TiO₂–Fe–Span under (a) solar and (b) UV-light irradiation.

Furthermore, due to the large dimension of the microspheres, it can be easily separated from the reaction solution. Fig. 7 shows the sedimentation in aqueous suspensions of $TiO₂$ –Fe–Span microspheres and $TiO₂$ nanoparticles. It is obvious that $TiO₂$ –Fe–Span microspheres sedimentated from the aqueous suspension in less than 30 min (Fig. 7b–d), but $TiO₂$ nanoparticles were still turbid (Fig. 7a). TiO₂ microspheres catalysts with higher photocatalytic activity can be easily recovered by sedimentation, which will

Fig. 7. Sedimentation in aqueous suspensions of (a) TiO₂ nanoparticles for 30 min and TiO₂–Fe–Span microspheres for (b) 5 min, (c) 15 min, and (d) 30 min.

greatly promote their industrial application to eliminate the organic pollutants in wastewater.

4. Conclusion

In summary, the mixed-phase $TiO₂$ microspheres were prepared by hydrothermal method at 180 °C for 48 h using TiCl₄ and FeCl₃ as precursor in the presence of surfactant Span-80. It exhibited excellent photocatalytic activities for photodegradation of MO both under solar and UV-light irradiations. It completely decomposed the MO and no intermediates were observed. Especially, the catalysts can be easily separated from solution by sedimentation after reaction. It is expected that the $TiO₂$ microspheres could be one of the ideal photocatalysts for the water purification.

Acknowledgements

This work was supported by the National Natural Science Foundation of China (No. 40672027) and Anhui Province Foundation of Natural Science Research (No. 070414166).

References

- [1] M.R. Hoffmann, S.T. Martin, W.Y. Choi, D.W. Bahnemann, Environmental applications of semiconductor photocatalysis, Chem. Rev. 95 (1995) 69–96.
- [2] A. Mills, S. Lehunte, An overview of semiconductor photocatalysis, J. Photochem. Photobiol. A 108 (1997) 1–20.
- [3] W. Choi, A. Termin, M.R. Hoffmann, The role of metal ion in quantum-sized TiO2 correlation between photoreactivity and charge carrier recombination dynamics, J. Phys. Chem. 98 (1990) 13669–13679.
- [4] K.V.S. Rao, B. Lavédrine, P. Boule, Influence of metallic species on $TiO₂$ for the photocatalytic degradation of dyes and dye intermediates, J. Photochem. Photobiol. A 154 (2003) 189–193.
- [5] M. Radecka, M. Wierzbicka, S. Komornicki, M. Rekas, Influence of Cr on photoelectrochemical properties of $TiO₂$ thin films, Phys. B 348 (2004) 160–168.
- [6] J.F. Zhu, N.F. Chen, J.L. Zhang, H.J. Chen, M. Anpo, Fe^{3+} –TiO₂ photocatalysts prepared by combining sol–gel method with hydrothermal treatment and their characterization [J], J. Photochem. Photobiol. A: Chem. 180 (2006) 196–204.
- M.S. Nahar, K. Hasegawa, S. Kagaya, S. Kuroda, Comparative assessment of the efficiency of Fe-doped TiO₂ prepared by two doping methods and photocatalytic degradation of phenol in domestic water suspensions, Sci. Technol. Adv. Mater. 8 (2007) 286–291.
- [8] J.C.S. Wu, C.H. Chen, A visible-light response vanadium-doped titania nanocatalyst by sol–gel method, J. Photochem. Photobiol. A: Chem. 163 (2004) 509–515.
- [9] T. Ohno, M. Akiyoshi, T. Umebayashi, K. Asai, T. Mitsui, M. Matsumura, Preparation of S-doped TiO₂ photocatalysts and their photocatalytic activities under visible light, Appl. Catal. A 265 (2004) 115–121.
- [10] R. Asahi, T. Morikawa, T. Ohwaki, K. Aoki, Y. Taga, Visible-light photocatalysis in nitrogen-doped titanium oxides, Science 293 (2001) 269–271.
- [11] K.V.S. Rao, A. Rachel, M. Subrahnyam, P. Boule, Immobilization of TiO₂ on pumice stone for the photocatalytic degradation of dyes and dye industry pollutants, Appl. Catal. B: Environ. 46 (2003) 77–85.
- [12] Y. Sheng, B. Zhou, Y.H. Liu, X. Zhao, C.Y. Wang, Y. Pan, Z.C. Wan, Close-packed nano-TiO₂ anatase microspheres synthesis and their luminescent properties, Mater. Lett. 60 (2006) 1327–1330.
- [13] H.G. Yang, H.C. Zeng, Preparation of hollow anatase TiO₂ nanospheres via ostwald ripening, J. Phys. Chem. B 108 (2004) 3492–3495.
- [14] Y. Han, G.C. Li, Z.K. Zhang, Synthesis and optical properties of rutile TiO₂ microspheres composed of radially aligned nanorods, J. Cryst. Growth 295 (2006) 50–53.
- [15] L. Liu, Y.P. Zhao, H.J. Liu, H.Z. Kou, Y.Q. Wang, Directed growth of TiO2 nanorods into microspheres, Nanotechnology 17 (2006) 5046–5050.
- [16] J.F. Zhu, W. Zheng, B. Bin, J.L. Zhang, M. Anpo, Characterization of Fe-TiO₂ photocatalysts synthesized by hydrothermal method and their photocatalytic reactivity for photodegradation of XRG dye diluted in water, J. Mol. Catal. A: Chem. 216 (2004) 35–43.
- [17] J.G. Yu, H.G. Yu, C.H. Ao, S.C. Lee, J.C. Yu, W.K. Ho, Preparation, characterization and photocatalytic activity of in situ Fe-doped TiO₂ thin films, Thin Solid Films 496 (2006) 273–280.
- [18] C. Lettmann, K. Hildenbrand, H. Kisch, W. Macyk, W.F. Maier, Visible light photodegradation of 4-chlorophenol with a coke-containing titanium dioxide photocatalyst, Appl. Catal. B: Environ. 32 (2001) 215–227.
- [19] D.C. Hurum, A.G. Agrios, K.A. Gray, Explaining the enhanced photocatalytic activity of Degussa P25 mixed-phase TiO₂ using EPR, I. Phys. Chem. B 107 (2003) 4545–4549.
- [20] T. Ohno, Z. Miyamoto, K. Nishijima, H. Kanemitsu, X.Y. Feng, Sensitization of photocatalytic activity of S- or N-doped TiO₂ particles by adsorbing Fe³⁺ cations, Appl. Catal. A: Gen. 302 (2006) 62–68.